

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4413	EFF DATE OF CHG 6 JAN 95	REQUESTED BY ECR 788	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE DRAWING ERROR		DOCUMENTS EFFECTED B64-13020	SYSTEM BLEED AIR ECU ASSY/INSTL	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>			SERIAL NO EFF	REWORK	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION/COMMENTS
REV. "IS" C

THIS IS AN UNINCORPORATED
ECO
(STC SH8443SW)

DESCRIPTION

SHEET 1A

"CHANGED" PARTS LIST ZONE 3C
 "WAS" 3 18276-200 CLAMP AERODUCT
 "IS" 2 24540-200 CLAMP AERODUCT
 "ADDED" TO PART LIST ZONE 8A UNDER -01 QTY. PER
 1 24502-200 CLAMP AERODUCT

SHEET 2

"CHANGED" CALLOUT ZONE 8C
 "WAS" 18276-200 CLAMP, 2 PL
 "IS" 24540-200 CLAMP, 2 PL
 "CHANGED" CALLOUT ZONE 4D
 "WAS" 18276-200 CLAMP, 17189-200C RING SEAL
 "IS" 24502-200 CLAMP, 17189-200C RING SEAL

IMPACT INTERCHANGEABILITY DRAWING CHANGE SPECIFICATION SPARES		YES NO <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input checked="" type="checkbox"/>	PROCUREMENT ACTION YES NO <input checked="" type="checkbox"/> <input type="checkbox"/>		PRIORITY 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/>	CHANGE CLASSIFICATION RECORD <input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR	
PREPARED BY R. MADARIS	DATE 01/05/95	PROJECT ENG	DATE	DATE	DATE	FAA SUBMITTAL YES	
CHECKED BY R. J. B. / R. J. B.	DATE 05 JAN 95	MFG	DATE	PROD/SPRT	DATE	ENGRG APPR W. Hammer	DATE 1/6/95

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4425	EFF DATE OF CHG 19 JAN. 95	REQUESTED BY Q.C.	PREMIER	PAGE OF 1
REASON FOR CHANGE ACFT UPDATE		DOCUMENTS AFFECTED SEE BELOW	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>			SERIAL NO EFF	REWORK	STORE IN MFG.
				SCRAP	
				USE AS IS	

DISPOSITION / COMMENTS

SEE BELOW

THIS ECO TO BE INCORPORATED AT A LATER DATE

DESCRIPTION "DWG. NO"	"REV. IS"	"STC NO."	ADD TO "USED ON" BLOCK "41ZEP"
B30.23000	D	SH8625SW	This portion incorp/ECO 4533
000.13000	E	SH8477SW	
000.13001	E	SH8478SW	
000.13002	E	SH8479SW	
B64.13020	C	SH8443SW	
B64.13021	C	"	
B64.13022	C	"	
B74.22008	B	"	
B19.13000	H	SH8202SW	
B19.13003	B	"	
B20.13101	G	SH8127SW	This portion Incorp per ECO 4991
B19.13001	G	SH7748SW	
B20.13006	C	"	
B74.24017	H	"	

IMPACT		PROCUREMENT ACTION.		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	1 <input type="checkbox"/>	RECORD		PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/>	
DRAWING CHANGE	<input checked="" type="checkbox"/>		2 <input type="checkbox"/>			PMA MINOR <input type="checkbox"/> TSO MINOR <input type="checkbox"/>	
SPECIFICATION	<input type="checkbox"/>		3 <input checked="" type="checkbox"/>				
SPARES	<input type="checkbox"/>						
PREPARED BY L. Celestino	DATE 1/19/95	PROJECT ENG [Signature]	DATE 1/19/95	QA [Signature]	DATE 1/19/95	FAA SUBMITTAL YES	
CHECKED BY W. Hamaker	DATE 1/19/95	MFG [Signature]	DATE 1/19/95	PROD SPRT [Signature]	DATE 1/19/95	ENGRG APPR W. Hamaker	DATE 1/19/95

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4656	EFF DATE OF CHG 30 Nov. 95	REQUESTED BY W. BIVENS	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE CERTIFICATION		DOCUMENTS AFFECTED B64-13020 B64-13021 B64-13022 B74-22008	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

B64-13020 REV. 15 "C"
 B64-13021 REV. 15 "C"
 B64-13022 REV. 15 "C"
 B74-22008 REV. 15 "B"

THIS ECO TO BE
 INCORPORATED AT
 A LATER DATE. (STC SH8443SW)

DESCRIPTION

• ADD "ZIZ" TO USED ON BLOCK TO
 DRAWINGS LISTED ABOVE.

B74-22008 Incorp per ECO 4991

IMPACT		YES		NO		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION			
INTERCHANGEABILITY		<input type="checkbox"/>		<input checked="" type="checkbox"/>		YES		NO		1 <input type="checkbox"/>		RECORD	
DRAWING CHANGE		<input type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input checked="" type="checkbox"/>		2 <input type="checkbox"/>		<input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR	
SPECIFICATION		<input type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input checked="" type="checkbox"/>		3 <input checked="" type="checkbox"/>		<input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR	
SPARES		<input type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input checked="" type="checkbox"/>					
PREPARED BY	DATE	PROJECT ENG	DATE	QA	DATE	FAA SUBMITTAL							
L. CELESTINO	11/30/95			Capt. [Signature]	11/30/95	YES							
CHECKED BY	DATE	MFG	DATE	PROD SPRT	DATE	ENGRG APPR	DATE						
W. Hamaker	11/30/95					W. Hamaker	11/30/95						

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4716	EFF DATE OF CHG 04 APR. 96	REQUESTED BY JEFF J.	PREMIER	PAGE OF 1
REASON FOR CHANGE ADMINISTRATIVE		DOCUMENTS AFFECTED B64-13020	SYSTEM BLEED AIR ECU	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

B64-13020 REV IS C.

STC SH84435W

THIS IS AN UNINCORPORATED ECO.

DESCRIPTION

B64-13020 SH 1:

ADD B00-13022 TO NHA BLOCK.

B64-13020 SH 1B: ZONE 2C

B27-23028-01 OVERLAY MODIFICATION

"WAS"

B27-23028-01 OVERLAY MODIFICATION (412/412EP ONLY)
B27-23004-01 OVERLAY MODIFICATION (212 ONLY)

"IS"

IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	1 <input type="checkbox"/>	2 <input type="checkbox"/>	3 <input checked="" type="checkbox"/>	<input type="checkbox"/> RECORD	<input type="checkbox"/> TSO MAJOR
DRAWING CHANGE	<input type="checkbox"/>					<input type="checkbox"/> PMA MAJOR	<input type="checkbox"/> TSO MINOR
SPECIFICATION	<input type="checkbox"/>					<input checked="" type="checkbox"/> PMA MINOR	
SPARES	<input type="checkbox"/>						
PREPARED BY T. Torus	DATE 3/22/96	PROJECT ENG [Signature]	DATE	QA T. Torus	DATE 3/22/96	FAA SUBMITTAL YES	
CHECKED BY P. Vanover	DATE 3/22/96	MFG [Signature]	DATE	PROD SPRT [Signature]	DATE	ENGRG/ APPR W. Hamaker	DATE 4/4/96

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4809	EFF DATE OF CHG 13 AUG. 1996	REQUESTED BY Ray Morrison	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE ADD ALTERNATE LOCATION		DOCUMENTS AFFECTED BLA-13020	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

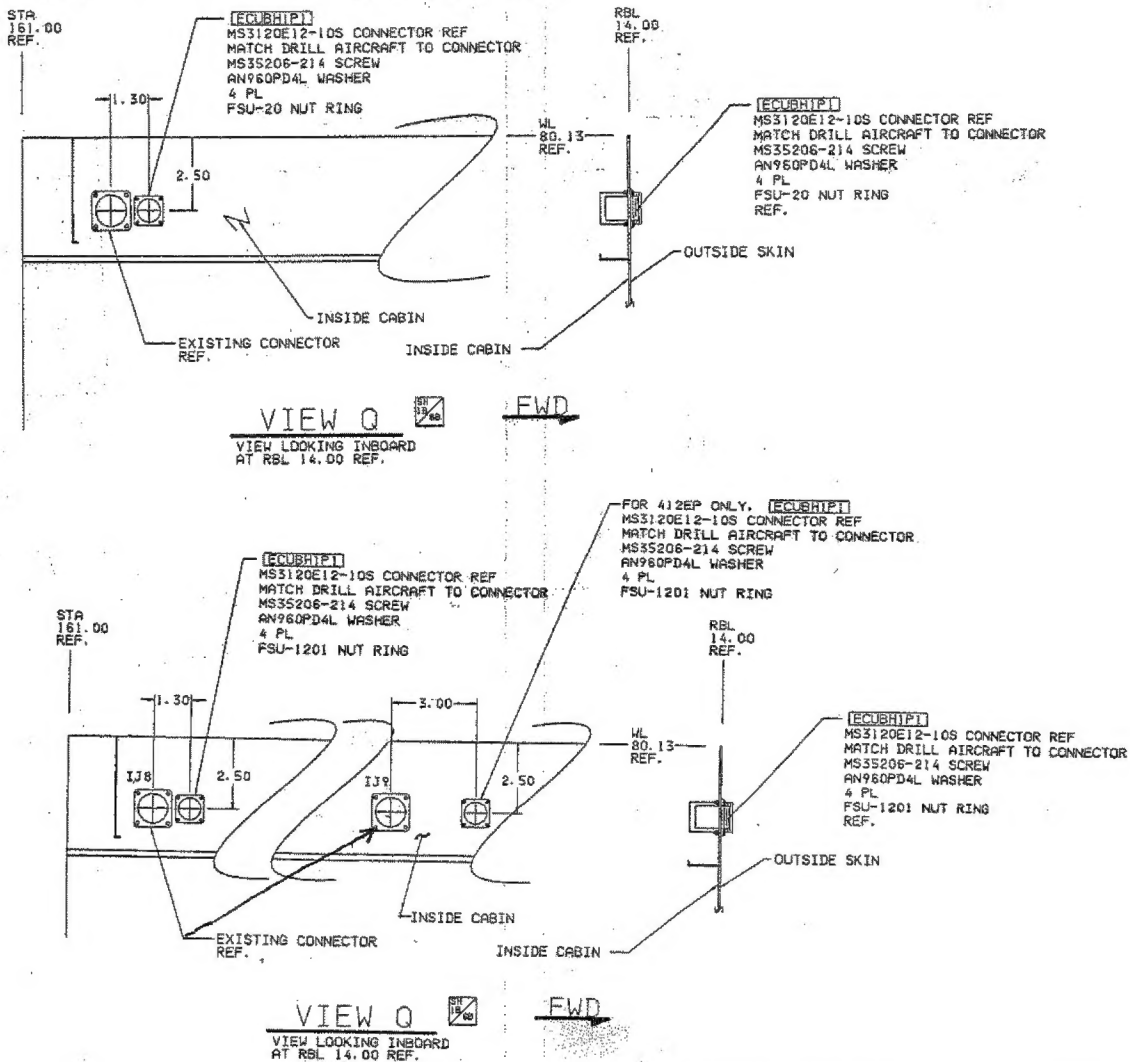
Rev is "C"

This is an unincorporated ECO.

STC # SH 8443 SW

DESCRIPTION

SH 9 ZN 88 DETAIL & CALL OUT



IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
YES	NO	YES	NO	1	2	3	RECORD
<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
INTERCHANGEABILITY	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DRAWING CHANGE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SPECIFICATION	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
SPARES	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
PREPARED BY S. Wells	DATE 8/12/96	PROJECT ENG	DATE	QA gmWear	DATE 8/13/96	FAA SUBMITTAL YES	
CHECKED BY Relly Reynolds	DATE 8/16/96	MFG Albany	DATE 9-19-96	PROD SPRT	DATE	ENGRG APPR W. R. Rasmussen	DATE 9/11/96

NOTICE: THE INFORMATION AND
DESIGN CONTAINED HEREIN IS THE
PROPERTY OF PREMIER AVIATION
WHO RESERVES ALL RIGHTS THEREO

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURES 115-12112 (PARA. 2.1/2.2).
2. REMOVE ALL BURRS, BREAK ALL EDGES / CORNERS .015-.0625 EXCEPT AS NOTED.
3. CHEM FILM (ALODINE) ALL ALUMINUM DETAIL PARTS PER MIL-C-5541, CLASS 1A, AND PRIME WITH EPOXY PRIMER PER MIL-P-23377C, ZINC CHROMATE PRIMER PER MIL-TTP-1757, OR EQUIVALENT.
4. GENERAL SHOP PRACTICES I.A.W. PREMIER SPEC. 008-93000 AND AC43.13.
5. WELD PARTS PER MIL-STD-2219 AND/OR MIL-W-8604.
6. FIBERGLASS PER 008-93000 (DATE 4/22/91 REV A) STANDARD 1.9.0/1.9.1.
7. USE -05 BRKT MOUNT HOLES TO MATCH DRILL INSERT LOCATIONS (10 PL).
8. USE -45 BRKT MOUNT HOLES TO MATCH DRILL INSERT LOCATIONS (2 PL).
9. INSERT INSTALLATION REFERENCE PREMIER SPEC. 105-11007-100, PROCESS.

REV STATUS OF SHEETS	REV	C	C	C	C	C	C	B	C	B	C	C
	SHEET	1	1A	1B	2	3	4	5	6	7	8	9

REVISIONS				
ZONE	MOD	REV	DATE	APPROVAL
		- MFG. RELEASE	3/06/92	
		A INCORP PER ECO 3594	9/09/92	<i>[Signature]</i>
		B REVISED PER ECO 4175	6/1/94	<i>[Signature]</i>
		C REVISED PER ECO 4354	10/13/94	<i>[Signature]</i>

AR	MS21266-2	GROMMET			
2	MS21075L-08	NUTPLATE			
6	MS21059L3K	NUTPLATE			
8	MS21059L3	NUTPLATE			
20	MS21042L06	NUT			
2	MS21042L04	NUT			
6	MS21042L3	NUT			
4	MS20470AD5	RIVET			
AR	MS20470AD4	RIVET			
AR	MS20426AD3	RIVET			
1	MS18029-1L-3	COVER			
23	NAS601-10	SCREW			
1	NAS596-24	NUT			
4	NAS43DD-3-16N	SPACER			
4	NAS43DD-1-20	SPACER			
16	NAS1149DN616K	WASHER			
2	NAS1149DN416K	WASHER			
4	NAS1149D0316K	WASHER			
4	AN3C10A	BOLT			
40	AN960PD6	WASHER			
4	AN960PD4L	WASHER			
12	AN960PD10	WASHER			
22	AN960PD10L	WASHER			
8	AN960KD10L	WASHER			
1	AN924-8	NUT			
	-05	BRACKET MODIFICATION			
	-03	AIR CONDITIONER MODIFICATION			
	-01	INSTALLATION			

ECO



4413

4425

4656

4716

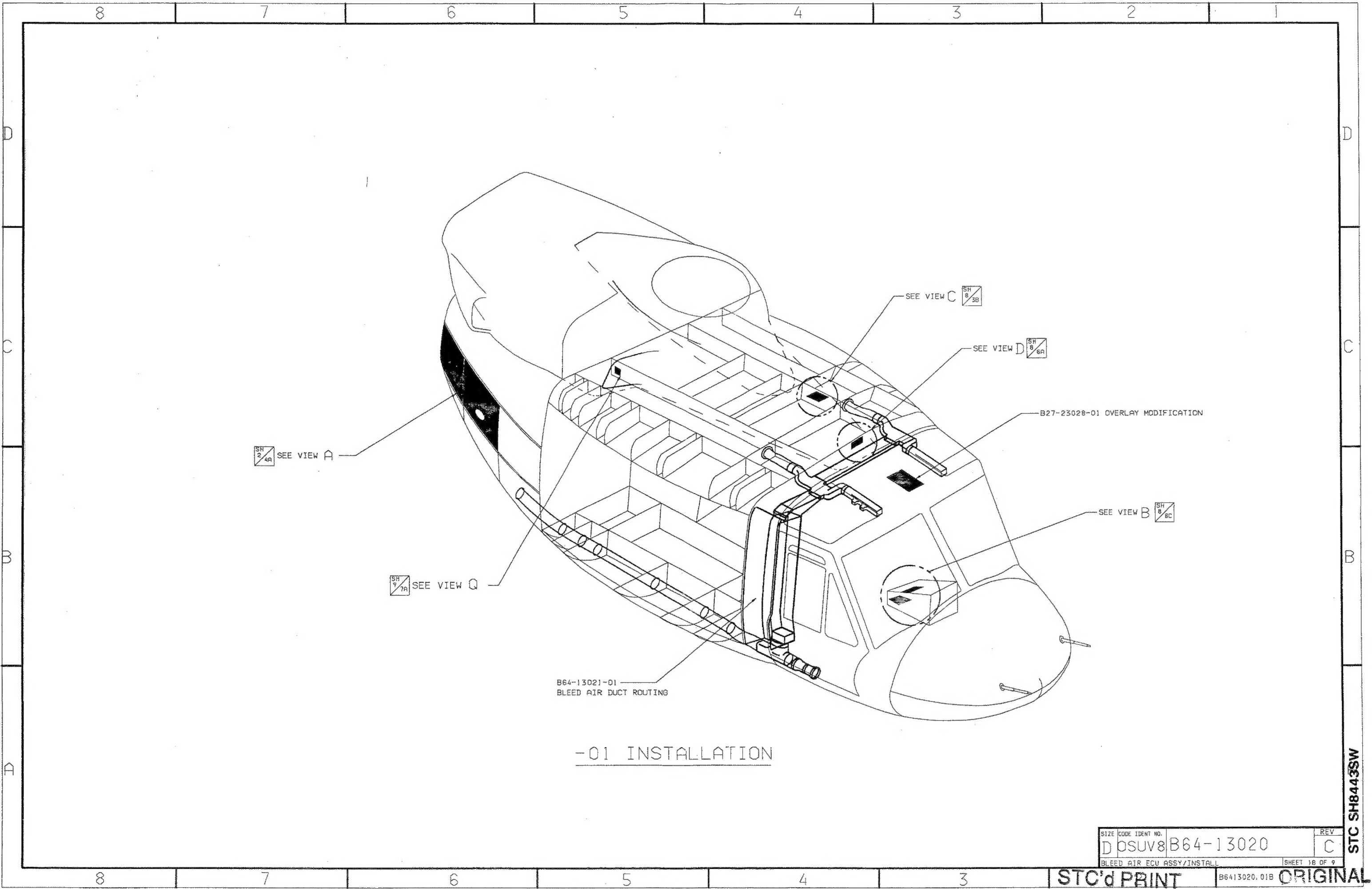
4809

QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	37 NO.
-03	-01	PARTS LIST				
MATERIAL FINISH LAST SECTION LETTER USED "R"		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XXs .05 .XXXs .03 ANGLES ±1'		 PREMIER PREMIER AVIATION GRAND PRAIRIE, TEXAS		
		DRAWN DL KREMPIN 10/07/91 CHECKED APPROVAL APPROVAL RELEASED  03/06/92 APPROVAL APPROVAL		BLEED AIR ECU ASSY/INSTL		
		ON NHA 412		SIZE CODE IDENT NO. D OSUV8 B64-13020		
				REV C		
				SHEET 1 OF		

STC'd PRINT B6413020.01 ORIGINAL

	1	B64-13021-01	BLEED AIR DUCT ROUTING	PREMIER	
	2	B80-22004-01	RELAY ASSY	PREMIER	
	1	B64-13022-79	SCREEN	PREMIER	
	1	B64-13022-77	DOUBLER ASSY.	PREMIER	
	1	B64-13022-75	DUCT	PREMIER	
	1	B64-13022-61	DUCT	PREMIER	
	1	B64-13022-59	DUCT	PREMIER	
	1	B64-13022-55	DUCT	PREMIER	
	1	B64-13022-45	BRKT	PREMIER	
	1	B64-13022-37	DOUBLER	PREMIER	
	1	B64-13022-35	DOUBLER	PREMIER	
	REF.	B64-13022-19	PIPE ASSY	PREMIER	
	REF.	B64-13022-17	PIPE ASSY	PREMIER	
	1	B64-13022-15	FLANGE ASSY	PREMIER	
	1	B64-13022-13	BRKT ASSY	PREMIER	
	1	B64-13022-11	DUCT ASSY	PREMIER	
	1	B64-13022-09	BRKT ASSY	PREMIER	
	1	B64-13022-07	BRKT ASSY	PREMIER	
	1	B64-13022-05	BRKT ASSY	PREMIER	
	1	B64-13022-03	DOUBLER ASSY	PREMIER	
	1	B64-13022-01	DOOR ASSY	PREMIER	
	1	B30-24003-01	ECU CONTROL PANEL	PREMIER	
	1	B27-23028-01	OVERLAY MODIFICATION	PREMIER	
	A/R	1304	RESIN	WAGBONER PLASTICS INC.	
	A/R	1581/50	FIBERGLAS CLOTH	WAGBONER PLASTICS INC.	
QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.
-03	-01		PARTS LIST		

	2	2T-1B-126	RELAY	HI-G CO	
	A/R	847	ADHESIVE	3M	
1		2203010-1-1	ENVIR CONTROL UNIT	AIR RESEARCH	
	1	17189-200C	RING SEAL	AERODUCT	
	3	18276-200	CLAMP	AERODUCT	
	1	3214532-2-3	PRESSURE RELIEF SHUTOFF VALVE	AIR RESEARCH	
	10	RF4	RECEPTACLE	DZUS	
	A/R	EA934	ADHESIVE	HYSOL	
	A/R	CR3243-3	RIVET	CHERRY	
	A/R	CR3243-4	RIVET	CHERRY	
	A/R	SCEET-20	HOSE, 36.00 LG	AERODUCT	
	A/R	SCEET-18	HOSE, 21.20 LG	AERODUCT	
	16	80-005-2-8	INSERT	BELL	
	2	80-005-1-8	INSERT	BELL	
	1	MS35842-16	CLAMP		
	2	MS35842-15	CLAMP		
	4	MS35338-138	LOCK WASHER		
	12	MS35206-232	SCREW		
	4	MS35206-230	SCREW		
	4	MS35206-228	SCREW		
	6	MS35206-214	SCREW		
	REF	MS3120E12-10S	CONNECTOR		
	1	MS27212-1-3	TERMINAL STRIP		
	8	MS27039-1-11	SCREW		
	6	MS27039-1-10	SCREW		
	6	MS27039-1-08	SCREW		
	12	MS27039-1-07	SCREW		
	4	MS27039-0806	SCREW		
QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.
-03	-01		PARTS LIST		



-01 INSTALLATION

SIZE	CODE	IDENT NO.	REV
D	OSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 18 OF 9

STC'd PRINT

B6413020.01B ORIGINAL

STC SH8443SW

EXISTING BLEED AIR OUTLET
USE EXISTING HDWR FOR CONNECTION

NAS596-24 NUT

B64-13022-19
PIPE ASSY

18276-200 CLAMP
2 PL

STA
241.489
REF

REMOVE EXISTING RIVETS AND MATCH
DRILL B64-13022-55 DUCT REF.
TO EXISTING RIVET HOLE LOCATION.
REINSTALL EXISTING BELL
DOUBLER/SCREEN ASSY. REF.
NO. 27(.144) DIA. HOLE
MS35206-232 SCREW
AN960PD6L WASHER (2)
MS2104L06 SCREW
12 PL. EA.

MS35842-15 CLAMP, 2 REQD
MS35842-15 CLAMP, 2 REQD

B64-13022-55
DUCT

B64-13022-17
PIPE ASSY

VIEW A

(VIEW F, DOOR NOT SHOWN FOR CLARITY
OF THIS VIEW)
VIEW LOOKING INBD AT BHD RBL 30.0 REF

USE EXISTING BELL TEMP SENSOR
LOCATE ON THE INBD SIDE OF THE
B64-13022-11 DUCT. ATTACH
AN924-8 NUT WITH 1581/50 FIBERGLAS
CLOTH AND 1304 RESIN (A/R)

18276-200 CLAMP
17189-200C RING SEAL

MS35842-16 CLAMP

WL 54.33 REF

SEE VIEW P FOR INSTALLATION
OF BLEED AIR AC MOUNTING BRKT

SCEET-20
MS35842-16 CLAMP

B64-13022-75
DUCT

POSITION B64-13002-75 DUCT REF.
SO IT WILL NOT INTERFERE WITH
EXISTING HINGE ON DOOR

B64-13022-77
DOUBLER ASSY.

MATCH DRILL B64-13022-77 DOUBLER
ASSY. REF. B64-13022-79 SCREEN
AND B64-13022-75 DUCT REF. TO
EXISTING HOLE LOCATION ON ACFT.
NO. 3(.213) DIA. HOLE
MS21059L3 NUTPLATE
MS20426AD3 RIVET (2)
MS27039-1-11 SCREW
AN960KD10L WASHER
8 PL. EA.

B64-13022-11
DUCT

MS27039-1-10 SCREW
NO 7(.201) DIA HOLE
AN960PD10L WASHER
MS21059L3K NUTPLATE
MS20426AD3 RIVET 2 REQD
NO 40(.098) DIA HOLE 2 REQD
MATCH DRILL TO EXISTING DUCT

205-070-406-011 REF

STA 178.0
REF

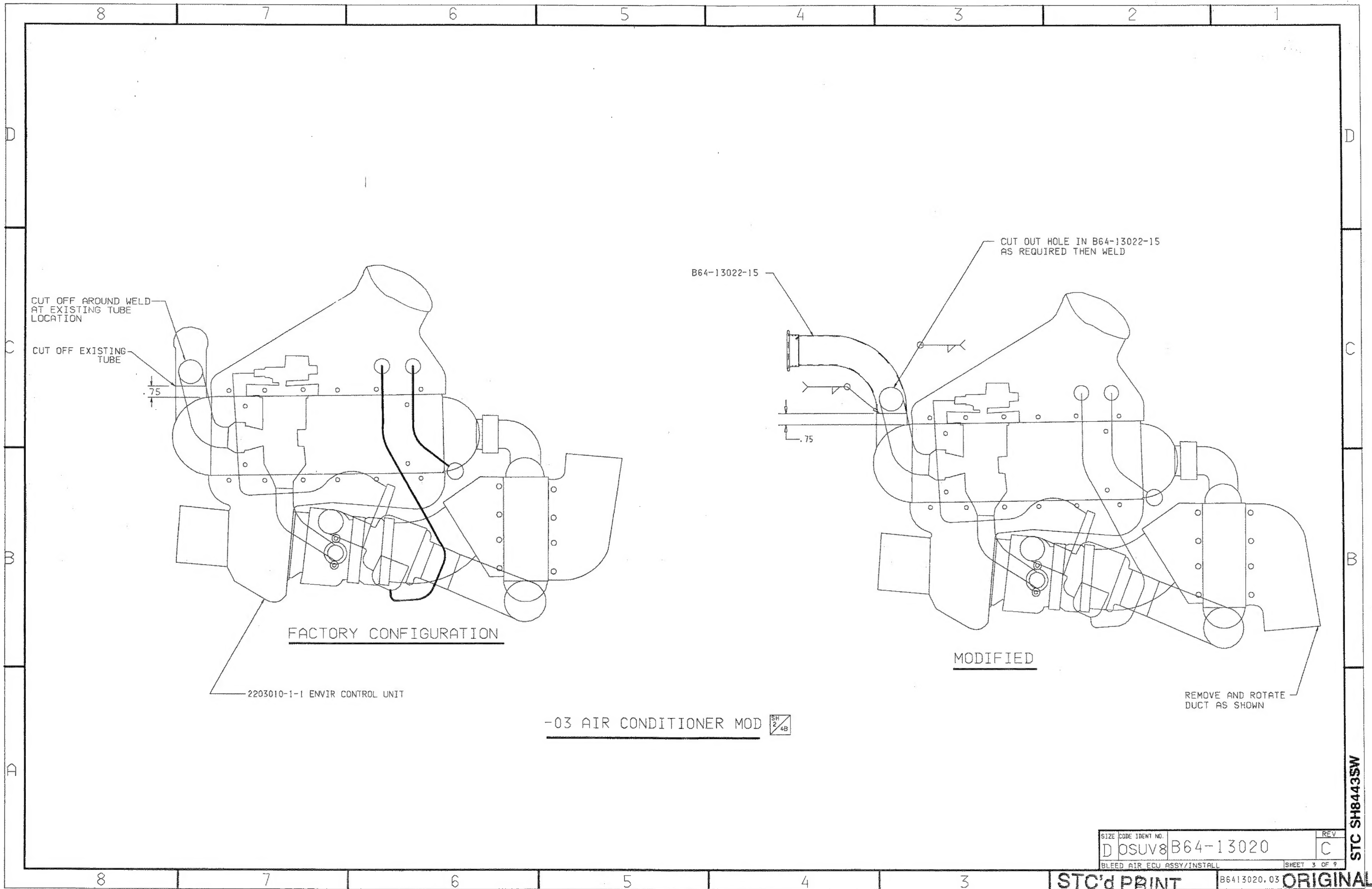
SIZE	CODE	IDENT NO.	REV
D	PSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 2 OF 9

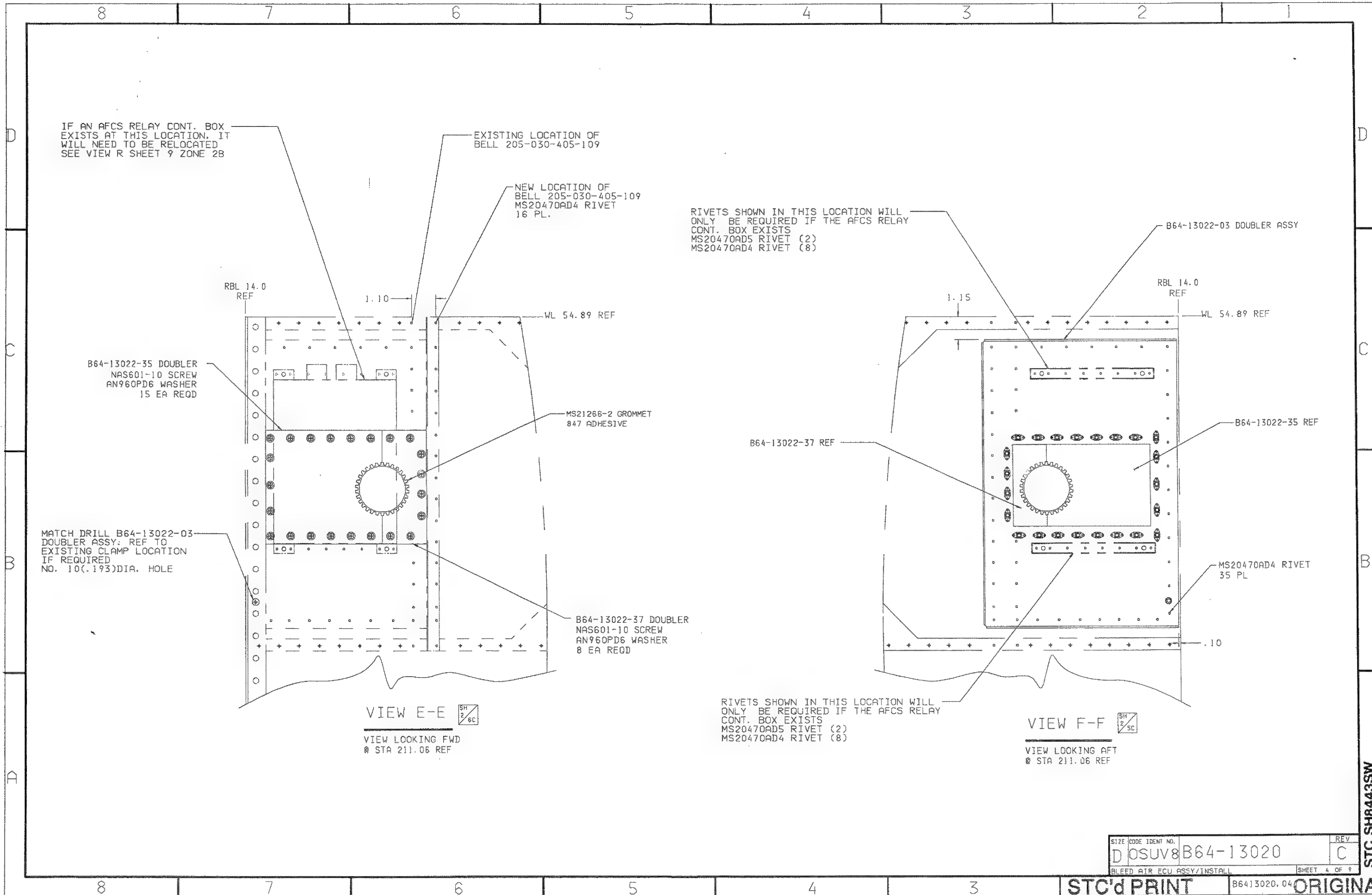
STC'd PRINT

B6413020.02

ORIGINAL

STC SH8443SW





IF AN AFCS RELAY CONT. BOX
EXISTS AT THIS LOCATION, IT
WILL NEED TO BE RELOCATED
SEE VIEW R SHEET 9 ZONE 2B

EXISTING LOCATION OF
BELL 205-030-405-109

NEW LOCATION OF
BELL 205-030-405-109
MS20470AD4 RIVET
16 PL.

RIVETS SHOWN IN THIS LOCATION WILL
ONLY BE REQUIRED IF THE AFCS RELAY
CONT. BOX EXISTS
MS20470AD5 RIVET (2)
MS20470AD4 RIVET (8)

B64-13022-03 DOUBLER ASSY

RBL 14.0
REF

1.10

WL 54.89 REF

B64-13022-35 DOUBLER
NAS601-10 SCREW
AN960PD6 WASHER
15 EA REQD

MATCH DRILL B64-13022-03
DOUBLER ASSY: REF TO
EXISTING CLAMP LOCATION
IF REQUIRED
NO. 10(.193)DIA. HOLE

MS21266-2 GROMMET
847 ADHESIVE

B64-13022-37 DOUBLER
NAS601-10 SCREW
AN960PD6 WASHER
8 EA REQD

VIEW E-E

VIEW LOOKING FWD
@ STA 211.06 REF



1.15

RBL 14.0
REF

WL 54.89 REF

B64-13022-37 REF

B64-13022-35 REF

MS20470AD4 RIVET
35 PL

.10

RIVETS SHOWN IN THIS LOCATION WILL
ONLY BE REQUIRED IF THE AFCS RELAY
CONT. BOX EXISTS
MS20470AD5 RIVET (2)
MS20470AD4 RIVET (8)

VIEW F-F

VIEW LOOKING AFT
@ STA 211.06 REF



SIZE CODE IDENT NO.
D OSUV8 B64-13020

REV
C

BLEED AIR ECU ASSY/INSTALL

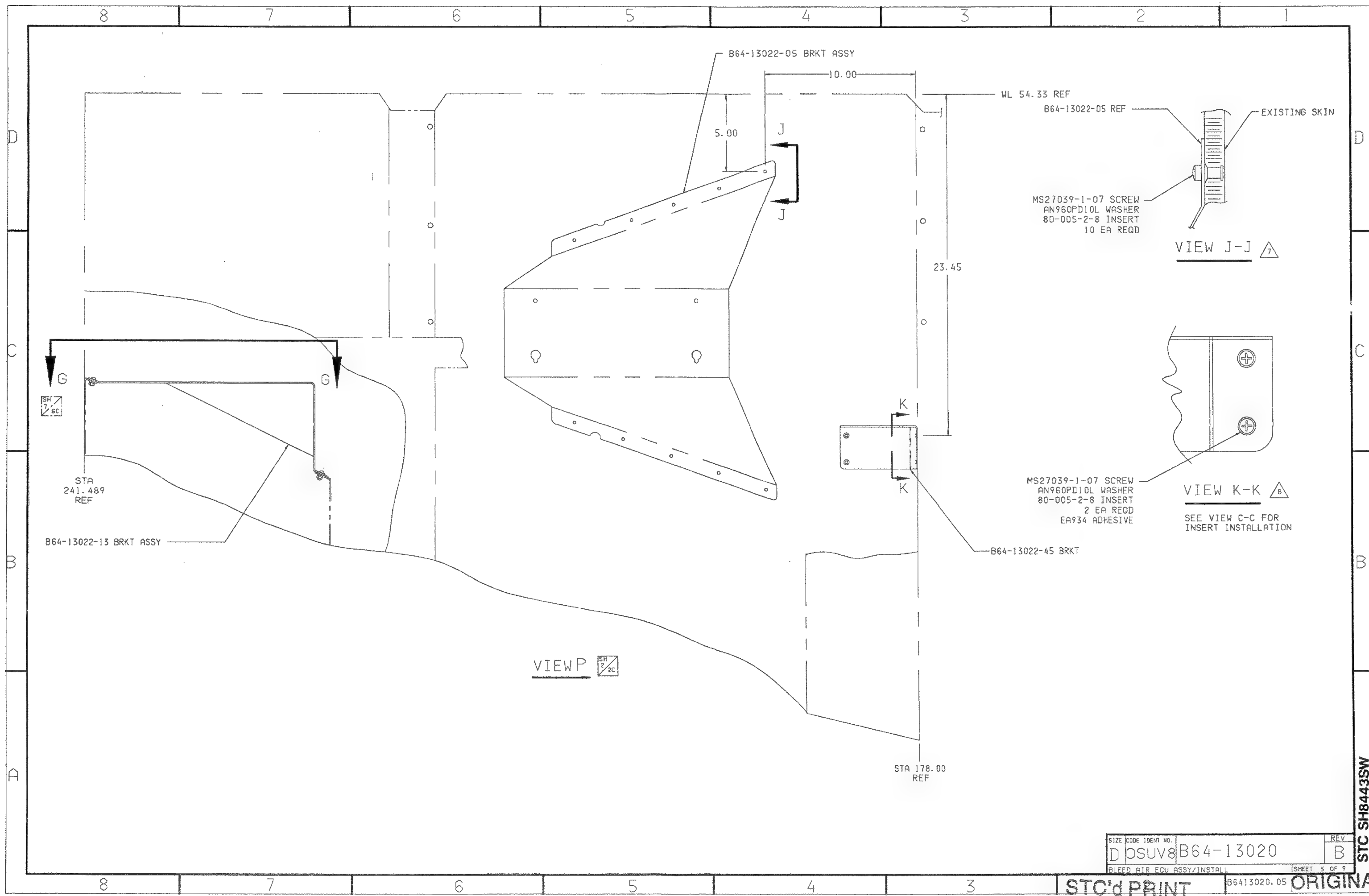
SHEET 4 OF 9

STC'd PRINT

B6413020, 04

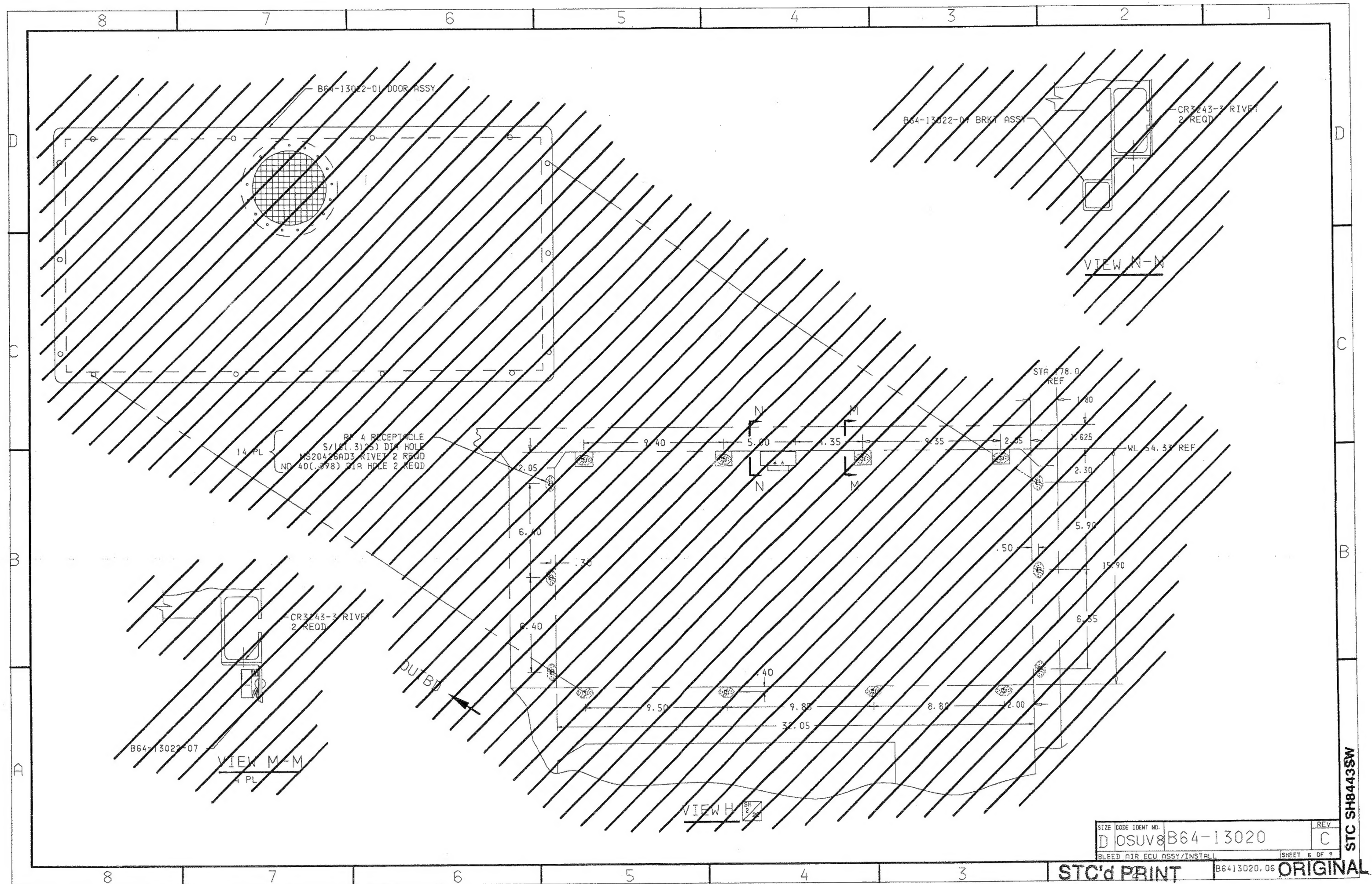
ORIGINAL

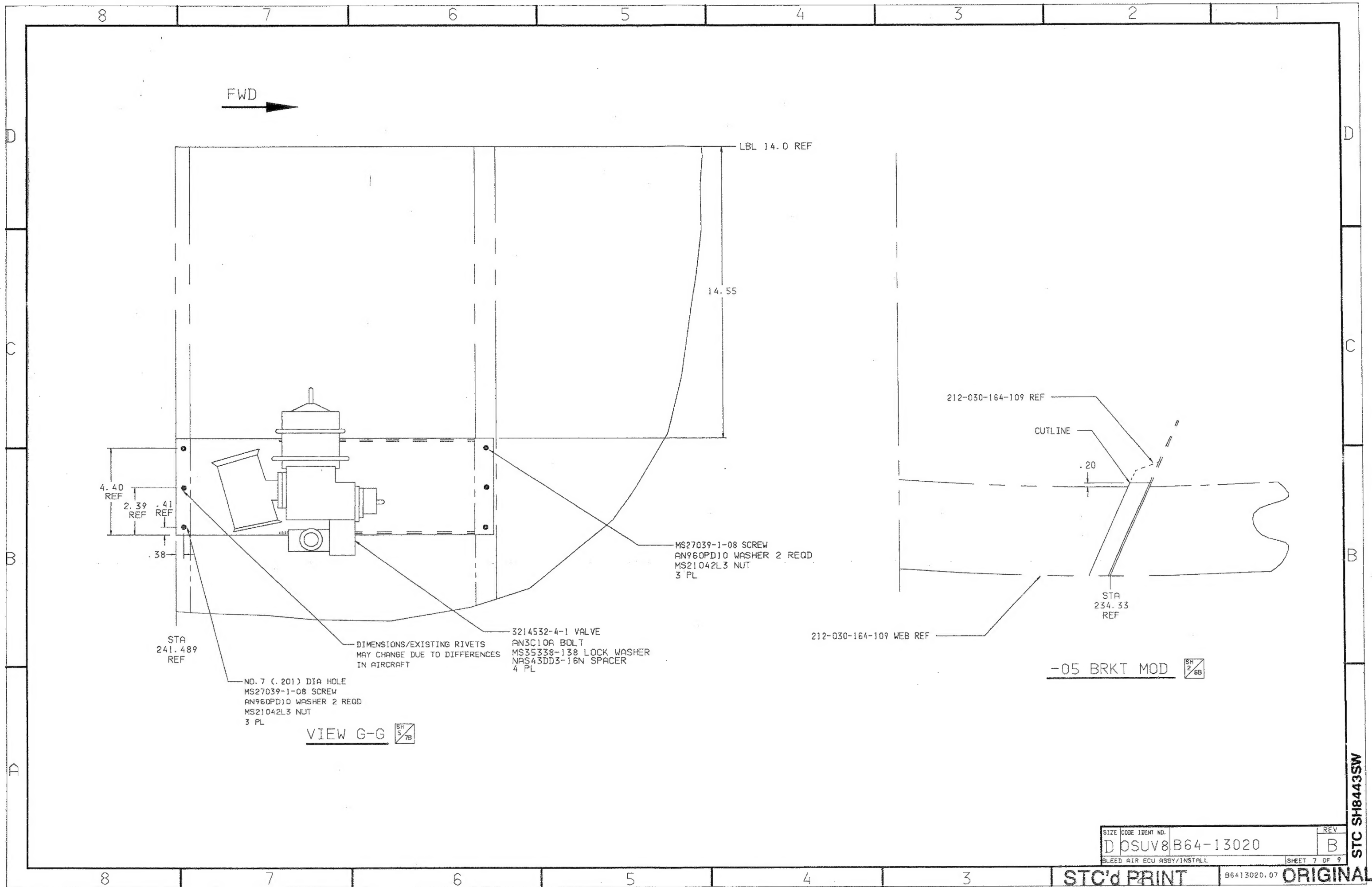
STC SH8443SW

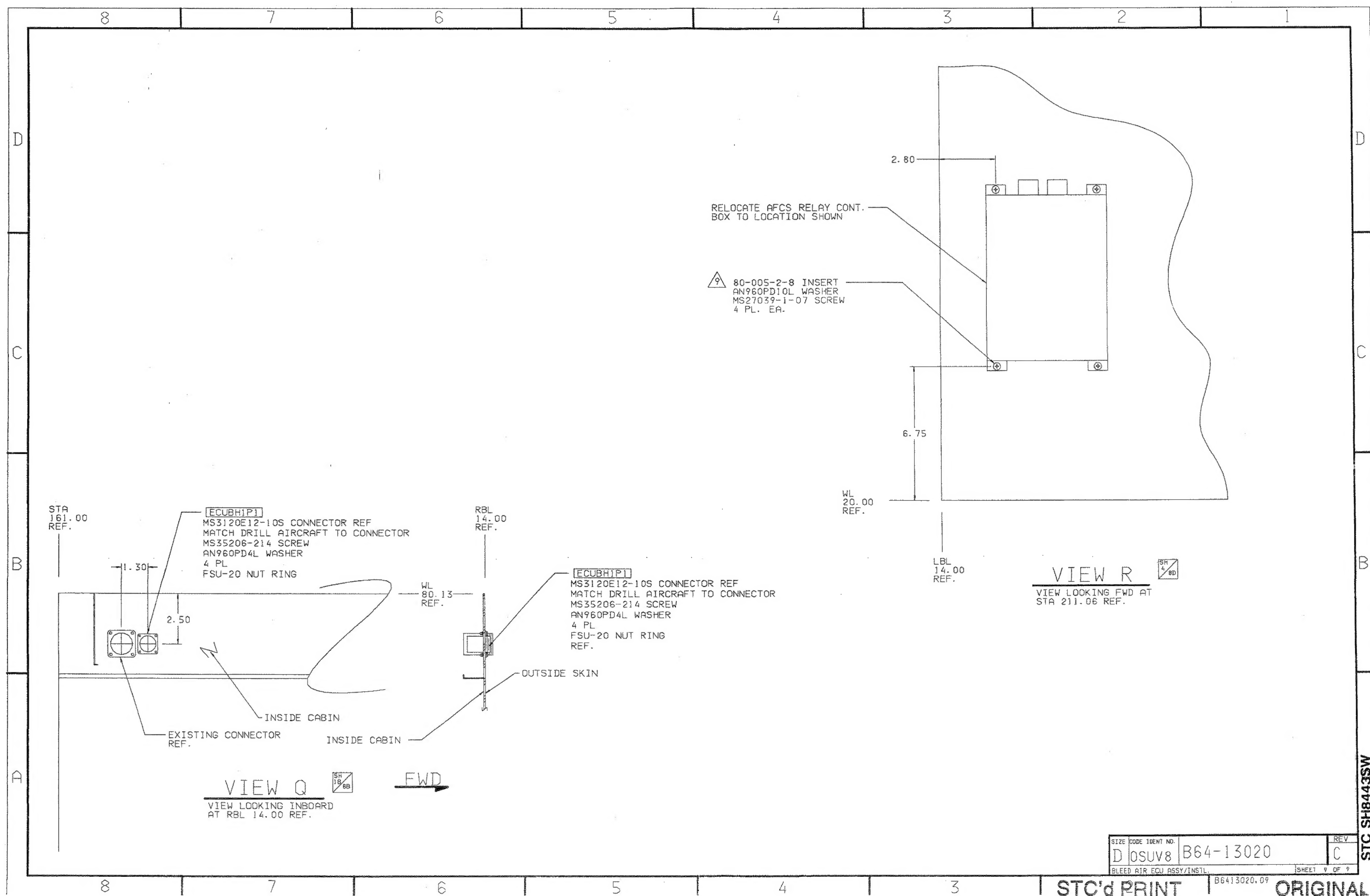


SIZE	CODE	IDENT NO.	REV
D	OSUV8	B64-13020	B
BLEED AIR ECU ASSY/INSTALL			SHEET 5 OF 9

STC SH8443SW







STA
161.00
REF.

[ECUBHIP1]
MS3120E12-10S CONNECTOR REF
MATCH DRILL AIRCRAFT TO CONNECTOR
MS35206-214 SCREW
AN960PD4L WASHER
4 PL
FSU-20 NUT RING

RBL
14.00
REF.

[ECUBHIP1]
MS3120E12-10S CONNECTOR REF
MATCH DRILL AIRCRAFT TO CONNECTOR
MS35206-214 SCREW
AN960PD4L WASHER
4 PL
FSU-20 NUT RING
REF.

WL
80.13
REF.

OUTSIDE SKIN

EXISTING CONNECTOR
REF.

INSIDE CABIN

INSIDE CABIN

VIEW Q
VIEW LOOKING INBOARD
AT RBL 14.00 REF.

FWD

RELOCATE AFCS RELAY CONT.
BOX TO LOCATION SHOWN

80-005-2-8 INSERT
AN960PD10L WASHER
MS27039-1-07 SCREW
4 PL. EA.

2.80

6.75

WL
20.00
REF.

LBL
14.00
REF.

VIEW R
VIEW LOOKING FWD AT
STA 211.06 REF.

SIZE	CODE IDENT NO.	REV
D	OSUV8 B64-13020	C
BLEED AIR ECU ASSY/INSTL.		SHEET 9 OF 9

STC'd PRINT

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ORIGINAL

STC SH8443SW